

Medalist® MD-12140

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, August 2, 2023

General Information

Product Description

The Medalist MD-12100 Series are high performance thermoplastic elastomers designed for medical and healthcare applications requiring high elasticity and excellent moldability. Medalist MD-12140 is a low hardness, low density grade, available in NAT and colors, which can be sterilized and exhibits excellent adhesion to polypropylene.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Autoclave Sterilizable • Chemical Resistant • Ethylene Oxide Sterilizable • Good Adhesion • Good Moldability • Good Sterilizability	• Good Toughness • Halogen Free • Low Density • Low Flow • Low Hardness • Low Specific Gravity	• Lubricated • Radiation Sterilizable • Resilient • Slip • Without Fillers
Uses	• Bushings • Closures • Disposable Hospital Goods • Flexible Grips	• Grommets • Knobs • Medical/Healthcare Applications • Pharmaceuticals	• Plugs • Rubber Replacement
Agency Ratings	• ISO 10993-5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Injection Molding	• Multi Injection Molding	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.880		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	6.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ² (50% Strain)	165	psi	ASTM D412
Tensile Stress ² (100% Strain)	200	psi	ASTM D412
Tensile Stress ² (300% Strain)	310	psi	ASTM D412
Tensile Strength ² (Break)	590	psi	ASTM D412
Tensile Elongation ² (Break)	600	%	ASTM D412
Tear Strength ²	124	lbf/in	ASTM D624
Compression Set ³			ASTM D395
73°F, 22 hr	16	%	
158°F, 22 hr	28	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec	39		
Shore A, 5 sec	37		

Revision Date: 4/17/2020

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Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	320 to 350	°F
Middle Temperature	360 to 400	°F
Front Temperature	380 to 420	°F
Nozzle Temperature	360 to 440	°F
Processing (Melt) Temp	360 to 440	°F
Mold Temperature	80 to 120	°F
Injection Rate	Moderate-Fast	
Back Pressure	50.0 to 150	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 0.500	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

For applications where adhesion or overmolding to polypropylene (PP) is required, a higher processing temperature (up to 480 °F) is recommended.

Notes

¹ Typical properties: these are not to be construed as specifications.

² Die C, 20 in/min

³ Type 1

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