

Medalist® MD-34950

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, March 16, 2022

General Information

Product Description

Medalist MD-34950 is a high performance thermoplastic elastomer specifically designed for overmolding and multi-shot molding applications in the healthcare/medical segment. Medalist MD-34950 is a low hardness, low density, RoHS compliant sterilizable grade that bonds well to PC, ABS, PC/ABS, COPE, PET, PBT, PMMA, ASA, SAN, and POM.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Abrasion Resistant • Bondability • Chemical Resistant • Conformable • Crack Resistant • E-beam Sterilizable	• Ethylene Oxide Sterilizable • Good Colorability • Good Flexibility • Good Flow • Good Impact Resistance • Good Moldability	• Good Scratch Resistance • Good Toughness • Halogen Free • Low Density • Radiation Sterilizable
Uses	• Bonding • Gaskets	• Medical/Healthcare Applications • Overmolding	• Soft Touch Applications
Agency Ratings	• ISO 10993 Part 5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Injection Molding	• Multi Injection Molding	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.942		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/5.0 kg)	13	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ² (50% Strain)	165	psi	ASTM D412
Tensile Stress ² (100% Strain)	225	psi	ASTM D412
Tensile Stress ² (300% Strain)	440	psi	ASTM D412
Tensile Strength ² (Break)	1100	psi	ASTM D412
Tensile Elongation ² (Break)	590	%	ASTM D412
Tear Strength ²	170	lbf/in	ASTM D624
Compression Set			ASTM D395
73°F, 22 hr	11	%	
158°F, 22 hr	46	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	50		
Shore A, 5 sec, Injection Molded	48		
Additional Information	Nominal Value	Unit	
Adhesion to ABS			
Adhesion to PBT			
Adhesion to PC			
Adhesion to PC/ABS			
Adhesion to PMMA			

Revision Date: 6/1/2021

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Adhesion to COPE

Adhesion to POM

Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	3.0 to 4.0	hr
Rear Temperature	380 to 450	°F
Middle Temperature	392 to 482	°F
Front Temperature	428 to 500	°F
Nozzle Temperature	428 to 500	°F
Processing (Melt) Temp	428 to 500	°F
Mold Temperature	90 to 130	°F
Injection Rate	Fast	
Back Pressure	150 to 250	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is strongly suggested to enhance bondability

Notes

¹ Typical properties: these are not to be construed as specifications.

² Die C, 20 in/min

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,
Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

www.teknorapex.com
info@teknorapex.com

Teknor Apex B.V.

Mijnweg 1,
6167 AC Geleen, Netherlands

Phone: +31 46 7020 950
Fax: +31 46 7020 990

www.teknorapex.com
tpe@teknorapex.com

Teknor Apex (Suzhou) Advanced Polymer Compounds Co. Pte. Ltd.

No. 78 Ping Sheng Road
Suzhou Industrial Park
Jiangsu, China 215126

Phone: (86) 512-6287-1550
Fax: (86) 512-6288-8371

www.teknorapex.com
infotaap@teknorapex.com

Teknor Apex Asia Pacific PTE. LTD.

41 Shipyard Road
Singapore 628134

Phone: (65) 6265-2544
Fax: (65) 6265-1821

www.teknorapex.com
infotaap@teknorapex.com

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