EM182
(18BOA, D4044A)

Application/Uses

- Cosmetics/personal care packaging
- Container closures
- Food packaging
- Furniture/furniture trim
- Lids
- Medical
- Toys/sporting goods

Product Description

WESTLAKE low-density polyethylene EM182 is a low density formulation used for injection molding. It is an outstanding material for molding lids and other container closures because it processes easily on automatic molding equipment to produce molding items with excellent gloss, clarity, and warpage resistance. Users must make their own determination that their use of this product is safe, legal and technically suitable for their intended applications.

Typical Physical Properties

Property ^a		Test ^b Method	Typical Value, Units ^c
Melt Index (Condition 190°C/2.16 kg) Density		D 1238 D 4883	20 g/10 min 920 kg/m³ (0.920 g/cm³)
Tensile Stress @ Break Elongation @ Break Flexural Modulus	500 mm/min (20 in./min) 500 mm/min (20 in./min) (2% Secant) 12.7 mm/min (0.5 in./min)	D 638 Type IV D 638 Type IV D 790	8 MPa (1200 psi) 90% 228 MPa (33,000 psi)

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

NOTES

Kosher Compliant. Where required, test specimens are compression molded according to ASTM D1928.

FDA

This resin grade complies with 21 CFR 177.1520. For further information, please contact Product Regulatory Compliance.

PROCESSING

Melt temperatures of 300° F - 330° F are recommended for Westlake Chemical EM182.

COMMENTS

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given.

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^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.